

ABSTRACT OF THE DISCLOSURE

A punch press for machining a plate-shaped workpiece by cooperation of an upper metal mold mounted on an upper turret and a lower metal mold mounted on a lower turret. The upper turret and the lower turret are rotationally driven. A plurality of lower metal molds are provided corresponding to a selected one of the upper metal molds, and the workpiece is machined after selection of one lower metal mold from among the plurality of lower metal molds.